

Receiving Report

Date: 9/4/15
 Supplier: Wapner

Batch No: 111432
 Dart P/O: 8552

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 09/04/16 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin: 09/04/17
 Date: RCP 10740
 Received/Costing: CX
 Initial:

Location

Marmou Keystone Canada Inc.

386437



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

INVOICE DATE
DATE DE FACTURE
4/14/09
PAGE 1

SOLD TO VENDOR
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIPPED TO EXPÉDIER A
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

RECEIVED APR 20 2009

RECEIVED APR 20 2009

EPIC		BOUCHERVILLE		GST TPS R137204947 GST TVG 1016343044	
8552	GHI	1075525		6122-5207	
				PROVINCIALE	
DESCRIPTION		SHIPPED EXPÉDIER		UNIT PRICE PRIX UNITAIRE	
		QUANTITE QUANTITE			
600 FT	STAINLESS-STEEL TUBE A554 FINI-MOULIN-304 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC	600 FT 364 LBS 30 Pieces	2.170 /FT	1.302.00	
Cust. part#: M304TS07500W065					
120 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .058 D6061	120 FT 8 LBS 10 Pieces	1.900 /FT	228.00	
Cust. part#: M6061T6T0375W058					
60 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS 1.750 .065 D6061	60 FT 24 LBS 5 Pieces	5.450 /FT	327.00	
Cust. part#: M6061T6T1750W065					
Energy Surcharge					
12.20					

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS NET 30 DAYS
PLUS 2% PER MONTH ON
OVERDUE ACCOUNT

TERMS NET 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTE PASSE DE

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE
POUR LES CONDITIONS DE VENTE VOUS TROUVEREZ LES
RENSEIGNEMENTS A L'ENDOS DE LA FACTURE ORIGINALE

GST /HST 93.46
TPS
PRINCIPAL 1.00
TVA PROVINCIALE

05/14/2009

1.962.66

PAYMENT OF THIS INVOICE IS DUE BY
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Apr 17, 2009	Page 1
Receipt Number RCP00010740	

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008552

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TS0750W065 -25	304 SQ Tube .75x.75x. FINISH: ASTM A554 MILL FINISH MATERIAL: AISI 304/316 STAINLESS STEEL TUBING B/N111432	600.0000	f	2.170000	1,302.00	Apr 17, 2009
	M6061T6T0375W0	6061-T6 RD Tube .375 x QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N111432	120.0000	f	1.900000	228.00	Apr 17, 2009
	M6061T6T1750W0	6061T6 RDTUBE 1.750) AS ABOVE B/N111432	60.0000	f	5.450000	327.00	Apr 17, 2009

Comments:

Marmon/Keystone Canada Inc.



Specialty Steels

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE... 1
Order : 1075525
Date... 04/14/2009

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	8552	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS07500W065 HT#.....: 3DK5 Total...	30 30	600/FT 600/FT	IN ✓	
02	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0375W058 HT#.....: F00001897 Total...	10 10	120/FT 120/FT	IN ✓	
03	ALUMINUM SMLS TUBE ATS 1.750 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1750W065 HT#.....: 9444193 Total...	5 5	60/FT 60/FT	IN ✓	

No. of Bcls/Pieces

1 / 0

Total Weight.....:

396

Customers.: _____

DART

Purchase Order

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008552	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
06/04/09

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 13, 2009	N30	Epic Express	Apr 17, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 600.0000	M304TS0750W065	304 SQ Tube .75x.75x.0 Comments: MATERIAL: AISI 304/316 STAINLESS STEEL TUBING FINISH: ASTM A554 MILL FINISH	17/04/2009	No	2.170000	f	1.302.00
✓ 120.0000	M6061T6T0375W058	6061-T6 RD Tube .375 x. Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8	17/04/2009	No	1.900000	f	228.00
✓ 60.0000	M6061T6T1750W065	6061T6 RDTUBE 1.750 X Comments: AS ABOVE	17/04/2009	No	5.450000	f	327.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:**Tax Summary:**

GST 92.85
GSTME 0.00
GSTND 0.00

Less:

included tax

0.00

Subtotal

1,857.00

Total tax

92.85

Total purchase order in

CAD Dollars

1,949.85

Entered By: *CL* CLAVOIE

Approved By: *u*



fischer CANADA
STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type: 304
Size: 0.750"x 0.750"x 0.065"x 240.000"
Finish: As Welded
Your P.O. #: MX9045
Item Code: 50-9781

S. 06/16

HEAT NO.: 3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0670	1.6990	0.0310	0.0010	0.3260	18.1910	N/R	8.1930
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I.	P.S.I.	%	
48550	97530	48.97	87.0 HRB

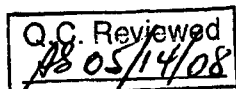
Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 05/08/2008

Rob Kaminski

Rob Kaminski

Metallurgical Lab Technician



190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)

KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-34690		CUSTOMER PART NUMBER: AT/.375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 201301	LINE ITEM: 001	SHIP DATE: 04/09/2008	KAISER LOT NUMBER: F00001897	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 361.000 LB	QUANTITY: 445.000 PCS	B/L NUMBER: 200832	DIAM/OD/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6299	.63	.31	.23	.05	.99	.09	.05	.02	.00	.00	.01	.01	.02

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.058"; Round @
AMS-4082N ASTM-B210-04 WW-T-700/6F
COMPLIES TO DIN EN 10204 JAN 2005

S
09/04/16

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00001457

Wilfredo A. delaCruz

Kaiser Order Number: 201301

Page 1 of 1

Line Item: 001

AT .375.058 734



ALCOA

ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3131 EAST MAIN STREET

LAFAYETTE, IN
47905-7500

Alcoa Inc, a legal subsidiary of Alcoa Inc

Invoice To Customer

MARMON/KEYSTONE CORPORATION
10700 MARMON DRIVE

BOLINGBROOK, IL - 60440
Ship To Customer

MARMON/KEYSTONE CORPORATION
10700 MARMON DRIVE

BOLINGBROOK, IL - 60440

Certified Inspection Report

Sales Order Number
5035119

Lot No. 3

Customer P/O

60-34499-003

Cert Number	Page
AEP1380305	1 of 2
Cert Creation Date	Cert Print Date
29-FEB-08	29-FEB-08

Quantity Shipped	Date Shipped	Item Description Drawn Tube OD X WALL 1.750 OD x 0.065 WALL 144 IN LN 6061 / T6 W/F 0.405 Marking CONTINUOUS; AMS4082 REV N ASTMB210 REV 04 WW-T-700/6 REV F, AM2, NOT1
1108 LB	29-FEB-08	
B/L	Item No.	
1518483	G03179379	
Delivery ID	Item No. Rev	
2807915	--	
Customer Part No		
AT/1.75.065/734		

8/1/16
07/21/16

Applicable Specifications, Revisions and Exceptions

CLARIFICATION: Products produced and marked to the requirements of AMS-WW-T-700/6 also meets the requirements of WW-T-700/6. Products produced and marked to the requirements of WW-T-700/6 also meet the requirements of AMS-WW-T-700/6.

CLARIFICATION: Regarding ID Surface Inspection- In following long standing practice for all tubes of an ID dimension less than 1.900" supplied in lengths greater than 3 feet, Alcoa will inspect only the ends of the tubes (on a sample basis) to the requirements of agreed upon, applicable specifications (excluding some specifications where special requirements and inspection methods have been negotiated). If the ID's surface quality is critical, the user may be required to perform additional inspection. Unless otherwise agreed in writing, Alcoa's standard repair/replacement warranty with limited liability (as set forth in Alcoa's terms and conditions of sale) applies to all tubes supplied hereunder.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Edward L. Colvin

Edward L. Colvin
Quality Control Manager

29-FEB-08

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G17-PKG334373	9444193	52	PCS	270	244
G17-PKG334374	9444193	52	PCS	270	244
G17-PKG334375	9444193	52	PCS	270	244
G17-PKG334376	9444193	52	PCS	270	244
G17-PKG334377	9444193	28	PCS	151	132

Q. C. REVIEWED

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.8	---	0.7	0.15	0.40	---	0.15	0.8	1.2	0.04	0.35

AT

1.75.065

734

ALCOA 1.750- 0605- -D6061 * 9444193 * 000499/ * BN5675 * 3/31/2008



ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3131 EAST MAIN STREET
LAFAYETTE, IN
47905-7500

Certified Inspection Report

Sales Order Number
5035119

Line No. 3

Customer P/O
60-34499-003

Cert Number AEP1380505	Page 2 of 2
Cert Creation Date 29-FEB-08	Cert Print Date 29-FEB-08

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.25	---	0.15	---	0.05	---	0.15

Mechanical Property - Test Results

Test Type		UTS - L	TVS - L	EL 4D-Long
UOM		KSI	KSI	PCT
# of Tests		--	--	--
Test Temper	Lot Number	Piece / Test ID	Results	Results
T6	9444193	1-F	46.3	43.3
T6	9444193	2-R	45.5	42.3

Test Type		UTS - L	TVS - L	EL 4D-Long
UOM		KSI	KSI	PCT
# of Tests		--	--	--
Test Temper	Lot Number	Piece / Test ID	Results	Results
T6	9444193	1-F	46.3	43.3
T6	9444193	2-R	45.5	42.3

Other - Test Limits

Test Type		Dimensional	
UOM		--	--
# of Tests		--	--
Test Temper	Lot Number	Min	Max
T6	SPEC LIMITS	P	---

Other - Test Results

Test Type		Dimensional	
UOM		--	--
# of Tests		--	--
Test Temper	Lot Number	Results	
T6	9444193	P	

Q. C. REVIEWED

Cert Notes

Made in USA

Marmon/Keystone Canada Inc.**Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 4/13/09

Quotation number.: 1-512997

QUOTATIONATTN.: CHANTAL LAVOIE**Sold To:**

DART AEROSPACE LTD

1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

F.O.B

BOUCHERVILLE

Salesperson**Your Reference No.**

G. Dulude

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing	
Line - 1	STAINLESS STEEL TUBE A554 FINI MOULIN 304			
600 FT	ST0 .750 .750 .065 304APC	1	2.170/FT	1,302.00
	Surcharge of \$243.91 included in this price			
	Stock			
Line - 2	ALUMINUM SMLS TUBE T6 DRAWN B-210			
120 FT	ATS .375 .058 D6061	1	1.900/FT	228.00
	stock in 12' lengths			
Line - 3	ALUMINUM SMLS TUBE T6 DRAWN B-210			
60 FT	ATS 1.750 .065 D6061	1	5.450/FT	327.00
	stock in 12' lengths			
	Energy Surcharge			12.20
All applicable taxes Extra. Duty				Total amount.: 1,869.20
All prices quoted in Canadian Dollars unless otherwise stated.				Total weight....: 396.1 lbs

Date : Monday, 13/04/2009 8:55:28 AM

User : Chantal Lavigne

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	20/05/2009	1	N
	0.0	AN5C13A	VU-MMA001	7.00000000	0.0000	20/05/2009	0	N
	0.0	AN5C34A	VU-MMA001	4.00000000	0.0000	20/05/2009	0	N
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	20/05/2009	0	N
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	20/05/2009	0	N
	0.0	D2268	VC-STU001	20.00000000	0.0000	20/05/2009	0	N
	0.0	D2534	VC-IND004	10.00000000	0.0000	20/05/2009	0	N
	0.0	D25761	VC-ALP001	100.00000000	0.0000	20/05/2009	0	N
	0.0	D26001160	VC-BON001	180.00000000	0.0000	20/05/2009	0	N
	0.0	D26001190	VC-BON001	80.00000000	0.0000	20/05/2009	0	N
	0.0	D26007125	VC-IND006	104.00000000	0.0000	20/05/2009	0	N
	0.0	D2854	VC-CAR001	4.00000000	1.6410	20/05/2009	1	N
	0.0	D2886	VC-ACR001	23.60400000	3.3525	20/05/2009	1	N
	0.0	D31881	VC-DEL002	4.00000000	0.0000	20/05/2009	0	N
	0.0	D33191	VC-IND004	4.00000000	0.0000	20/05/2009	0	N
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	20/05/2009	0	N
	0.0	D36873P	VC-GLO001	6.00000000	295.0000	20/05/2009	1	N
	0.0	D3781041	VU-MMA001	1.00000000	0.0000	20/05/2009	0	N
	0.0	D38821130	VC-BON001	63.00000000	0.0000	20/05/2009	0	N
	0.0	M428834501	VU-FLA001	2.00000000	22.0000	20/05/2009	1	N
	0.0	M174R1008	VC-CAM002	12.00000000	0.0000	20/05/2009	0	N
	0.0	M2024T3R1750	VC-CAM002	4.00000000	0.0000	20/05/2009	0	N
	0.0	M303B0500X0500	VC-COP001	12.00000000	0.0000	20/05/2009	0	N
	0.0	M303R0500	VC-COP001	20.00000000	3.2000	20/05/2009	1	N
	0.0	M304TS0750W065	VC-COP001	200.00000000	0.0000	20/05/2009	0	N
	0.0	M4130NR0750	VC-CAM002	4.00000000	5.7500	20/05/2009	1	N
	0.0	M5052H32S020	VC-CAM002	32.00000000	0.0000	20/05/2009	0	N
	0.0	M5052H32S100	VC-CAM002	32.00000000	0.0000	20/05/2009	0	N
	0.0	M6061T6B0750X02000	VC-CAM002	40.00000000	0.0000	20/05/2009	0	N
	0.0	M6061T6B1250X04500	VC-CAM002	5.00000000	33.7500	20/05/2009	1	N
	0.0	M6061T6R0500	VC-CAM002	40.00000000	0.9000	20/05/2009	1	N
	0.0	M6061T6R0875	VC-CAM002	6.00000000	0.0000	20/05/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	6.00000000	0.0000	20/05/2009	0	N
	0.0	M6061T6T0375W058	VC-COP001	100.00000000	0.0000	20/05/2009	0	N
	0.0	M6061T6T1750W065	VC-COP001	6.10300000	0.0000	20/05/2009	0	N
	0.0	M817142DD2	VU-FLA001	2.00000000	19.0000	20/05/2009	1	N
	0.0	M817142DC1	VU-FLA001	2.00000000	19.0000	20/05/2009	1	N

Marmon/Keystone Canada Inc.**Aciers Spécialisés**290, Chemin du Tremblay
Boucherville QC J4B 5X9Téléphone : 514-527-9153
Télec./Fax : 450-641-2153
www.marmonkeystone.com**TÉLÉCOPIE / FACSIMILE**

Date:

04/14/09

Destinataire/TO:

Linda Lacroix

Télec.

FAX #:

1-613-632-1053Expéditeur/FROM: Aline Simard**Confidentialité:**

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If you do not receive all pages, please contact us immediately.

MESSAGE :

*Delivery slip with
8552/1075525*

Marmon/Keystone Canada Inc.

Marmon/Keystone Canada Inc.

PAGE.: 1

290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357Shipping date..... 04/14/2009
Name of Carrier.... EPIC
F.O.B..... BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1964 and set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or

2. of the bill of lading set forth in or prescribed by the relevant tariff, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or

3. of the bill of lading form prescribed by the regulations adopted by the order-in-council 9966-79 dated April 4, 1979

4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated September 18, 1967 and set forth in Express Traffic Association; Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

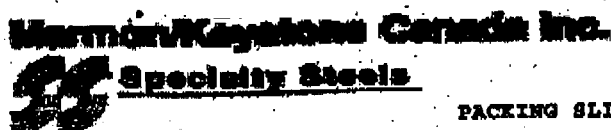
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Telephone..... 613 632 5200

Customer order.: 8552

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here:	
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev: 08/08			Collect	
01-STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC 04/14/2009 600 FT Cust. part#: M304TS07500W065 Rev: FK HT#:3DK5		363.6	Received \$	
		30	To be applied in prepayment of the charges on the property described herein.	
02-ALUMINUM SMLS TUBE ATS .375 .058 D6061 04/14/2009 120 FT Cust. part#: M6061T6T0375W058 Rev: KA HT#:F00001897		8.2	Agent or Cashier.	
		10	Per.	
03-ALUMINUM SMLS TUBE ATS 1.750 .065 D6061 04/14/2009 60 FT Cust. part#: M6061T6T1750W065 Rev: AL HT#:9444193		24.3	For carrier's use	
		5	Advance and or beyond \$	
			Misc. \$	
			Suppl. Piece \$	
			Suppl. Value \$	
			Total \$	
			Shipper show amount of C.O.D.	
			C	Amount \$
			O	Fee \$
			D	Total \$
Bdls/Pieces 1 + 0 = 1	Number of extra large pieces.	Total weight 396 LB	Valuation	
Dimensions	Where required by tariff shipper must complete the following: Total cubic feet		Order number 1075525	
Shipper	Transport		Customer	



290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE... 1
Order : 1075525
Date... 04/14/2009

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIP VIA EPIC		F.O.B. BOUCHERVILLE	SALESPERSON G. Dulude	YOUR ORDER NO. 8552	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
	Fax all papers to Linda Lacelle 613-632-1053 Mill-tests-required-with-all-shipment rev:08/08				
01	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS07500W065 HT#.....: 3DK5 Total...	30 30	600/FT 600/FT	IN	
02	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0375W058 HT#.....: F00001897 Total...	10 10	120/FT 120/FT	IN	
03	ALUMINUM SMLS TUBE ATS 1.750 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1750W065 HT#.....: 9444193 Total...	5 5	60/FT 60/FT	IN	

No. of Bdls/Pieces 1 / 0

Total Weight..... 396

Customers.: _____



fischer CANADA
STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type: 304
Size: 0.750"x 0.750"x 0.065"x 240.000"
Finish: As Welded
Your P.O. #: MX9045
Item Code: 50-9781

HEAT NO.: 3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0670	1.6990	0.0310	0.0010	0.3260	18.1910	N/R	8.1930
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I.	P.S.I.	%	
48550	97530	48.97	87.0 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 05/08/2008

Rob Kaminski

Rob Kaminski

Metallurgical Lab Technician



190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-583-8823)

KAISER ALUMINUM

FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85228

CUSTOMER PO NUMBER: 60-34890		CUSTOMER PART NUMBER: AT/375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 201301	LINE ITEM: 001	SHIP DATE: 04/09/2008	KAISER LOT NUMBER: F00001897	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 361.000 LB	QUANTITY: 445.000 PCS	BL NUMBER: 200832	DIAM/CAV THICKS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	COMPLIANCE	REMARK
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Sr	Ka	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6299	.63	.31	.23	.05	.99	.09	.05	.02	.00	.00	.01	.01	.02

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.058"; Round 8
 AMS-4082N ASTM-B210-04 WW-T-700/6F
 COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00001457

Kaiser Order Number: 201301

Line Item: 001

Wilfredo A. delaCruz

Page 1 of 1

AT .375.058 734

734



ALCOA GLOBAL HARD ALLOY EXTRUSIONS
3131 EAST MAIN STREET
LAFAYETTE, IN
47905-7300

Certified Inspection Report

Order Number 3035119 Sales 3 Customer 210
60-34499-003

Cert Number ALP130205
Cert Creation Date 29-FEB-08
Page 2 of 2
Cert Print Date 29-FEB-08

Alloy	Zn		Ti		Other Elem		Other Total	
	Min	Max	Min	Max	Min	Max	Min	Max
6061	—	0.25	—	0.15	—	0.05	—	0.15

Mechanical Property - Test Results

Test Temper	Lot Number	Temp/ Test ID	UTB - L		TVB - L		El. 40-Long	
			ROH	KSI	ROH	KSI	PCT	
			# of Tests		—		—	
Test Temper	Lot Number	Temp/ Test ID	Results		Results		Results	
T6	9444193	1-P	45.3		43.3		18.4	
T6	9444193	2-R	45.5		42.3		18.1	

Other - Test Limits

Test Type		Dimensional	
UOM		—	
# of Tests		—	
Test Temper	Lot Number	Min	Max
T6	SPEC LIMITS	P	—

Other - Test Results

Test Type		Dimensional	
UOM		—	
# of Tests		—	
Test Temper	Lot Number	Results	
T6	9444193	P	

Cert Notes
Made in USA

Q.C. REVIEWED

S/O 1075525 c/o 04/14

DART**Purchase Order**

Date Apr 13, 2009	Page 1
Purchase Order Number PO00008552	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 381-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 13, 2009	N30	Epic Express	Apr 17, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
600.0000	M304TS0750W065	304 SQ Tube .75x.76x.0 Comments: MATERIAL: AISI 304/316 STAINLESS STEEL TUBING FINISH: ASTM A564 MILL FINISH	17/04/2009	No	2.170000	f	1,302.00
120.0000	M6061T6T0375W058	6061-T6 RD Tube .375 x. Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER VW-T-700/8 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8	17/04/2009	No	1.900000	f	228.00
60.0000	M6061T6T1750W065	6061T6 RDTUBE 1.750 X Comments: AS ABOVE	17/04/2009	No	5.450000	f	327.00
<div style="border: 1px solid black; padding: 5px; display: inline-block;">MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							
<div>Thanks!</div> <div>Whitman</div> <div>4/11</div>							
Comments:		Tax Summary: GST 92.85 GSTME 0.00 GSTND 0.00		Less: included tax 0.00 Subtotal 1,857.00 Total tax 92.85			
		Entered By: CL CLAVOIE		Total purchase order in			
		Approved By: W		CAD Dollars		1,949.85	